

Fig. 1A

FORMATION OF ANODE AND GENTLE SLOPING BARRIER

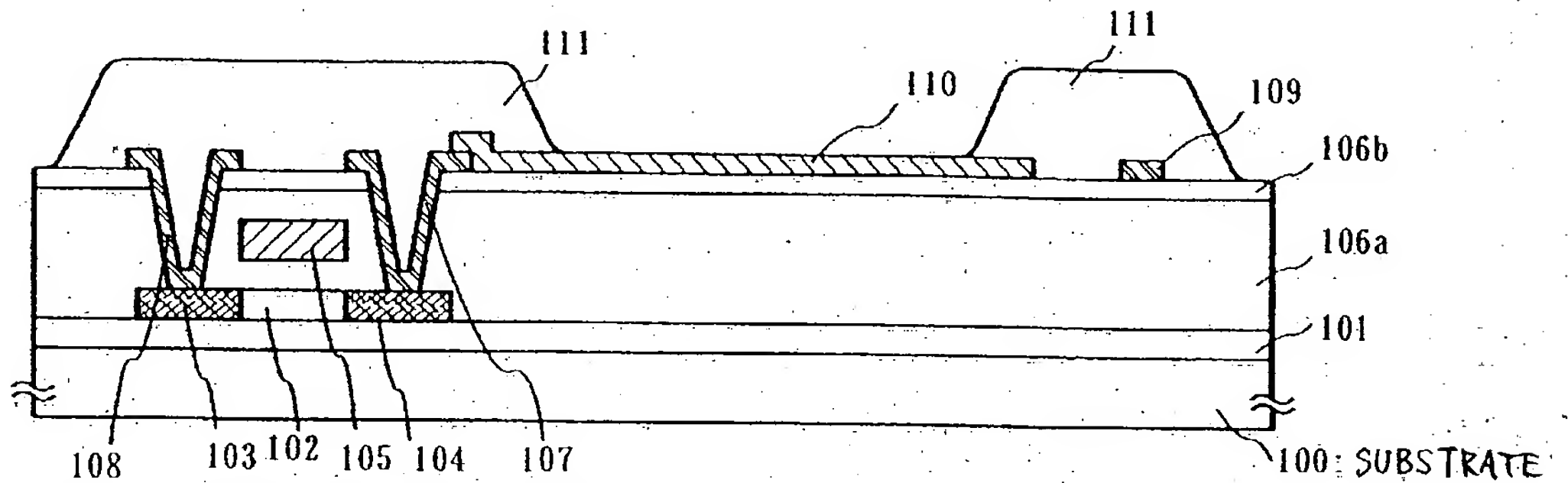


Fig. 1B SPONGE WASHING OF SURFACE OF ANODE

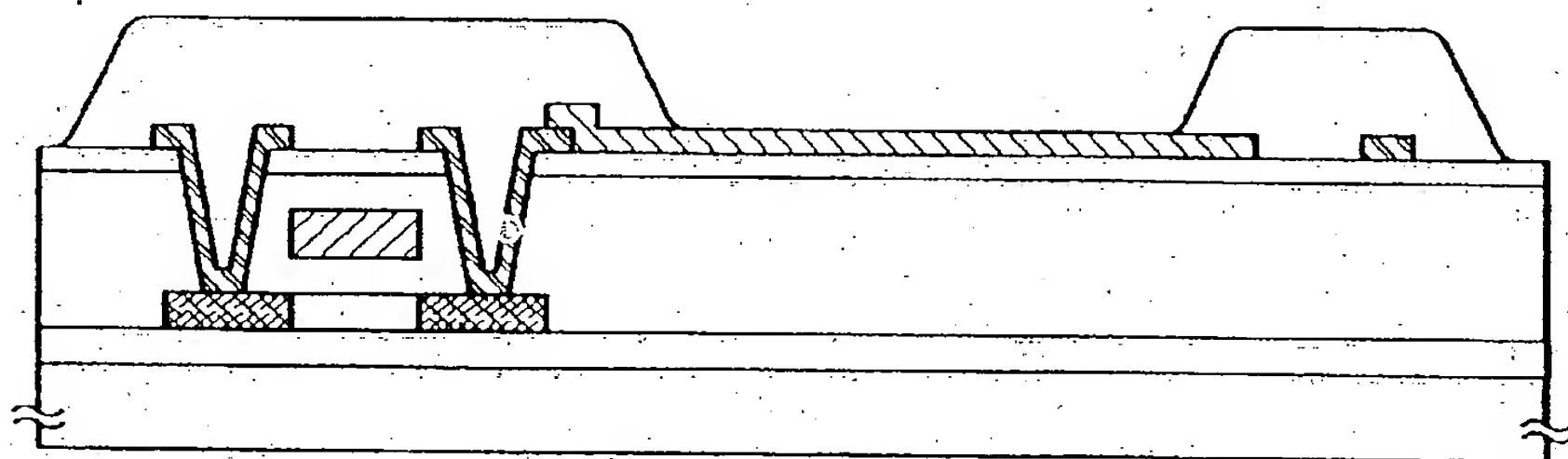


Fig. 1C VACUUM HEATING IMMEDIATELY BEFORE LAYER CONTAINING ORGANIC COMPOUND IS FORMED

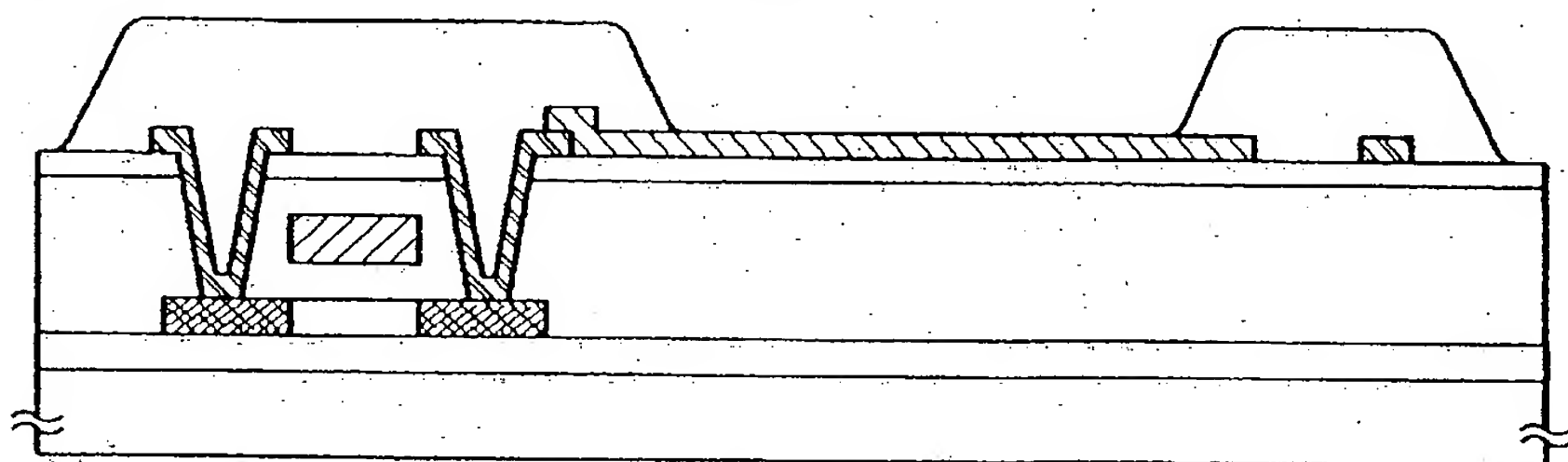
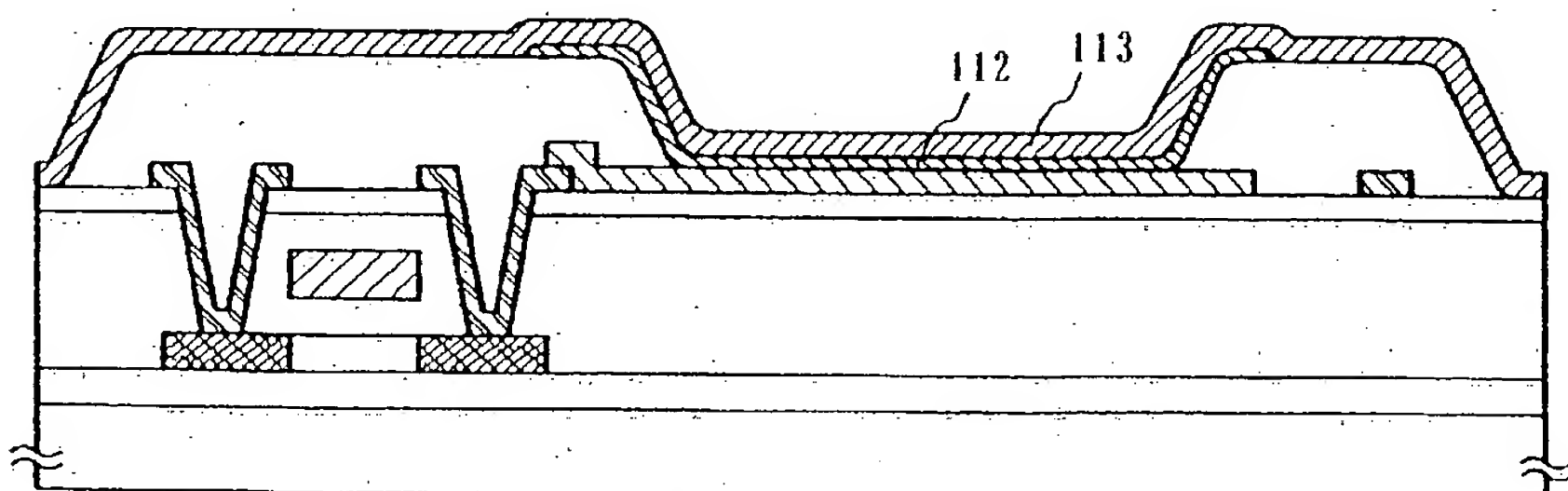


Fig. 1D FORMATION OF LAYER CONTAINING ORGANIC COMPOUND, AND CATHODE



BEST AVAILABLE COPY

Fig. 2A

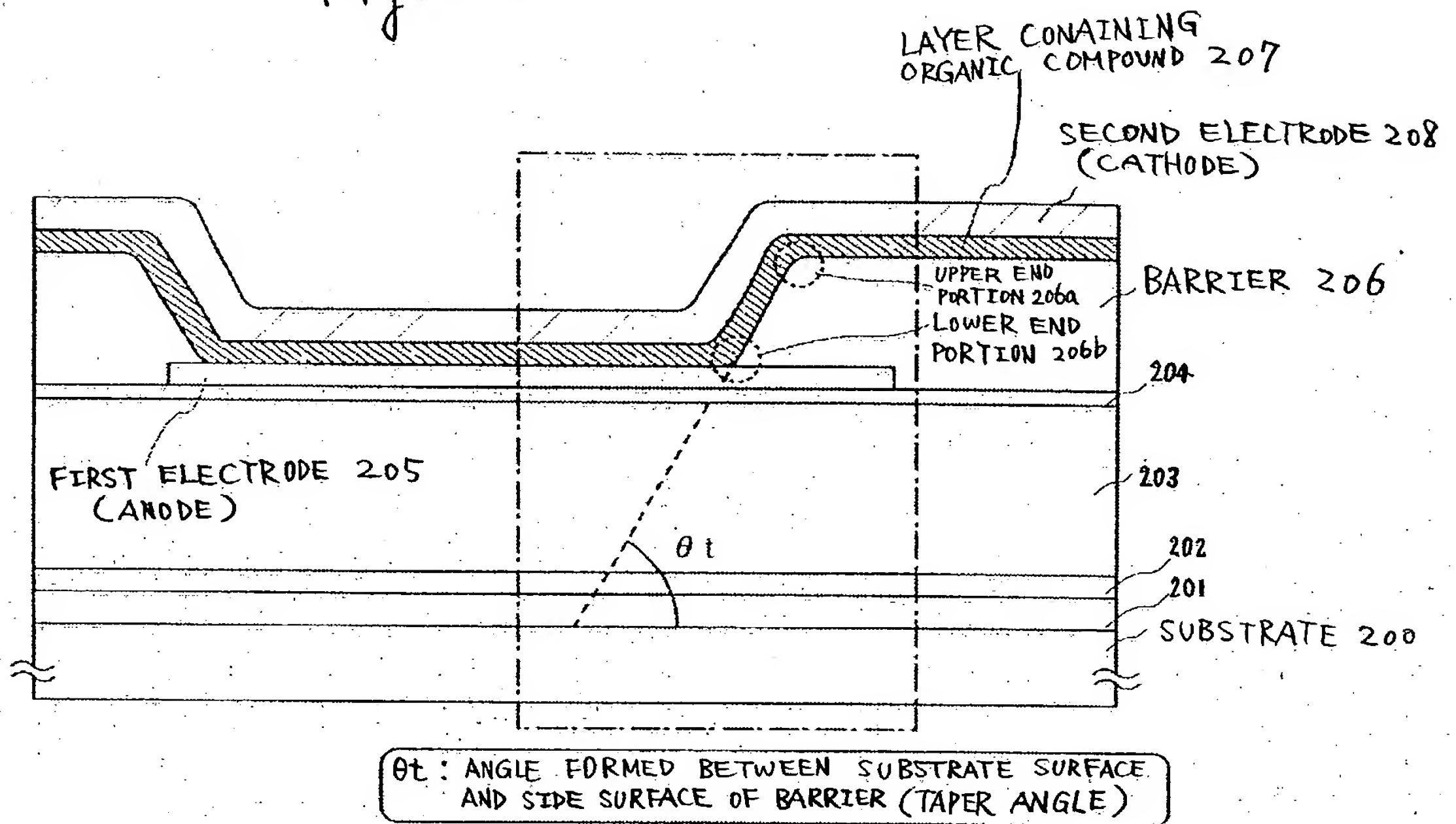


Fig. 2B

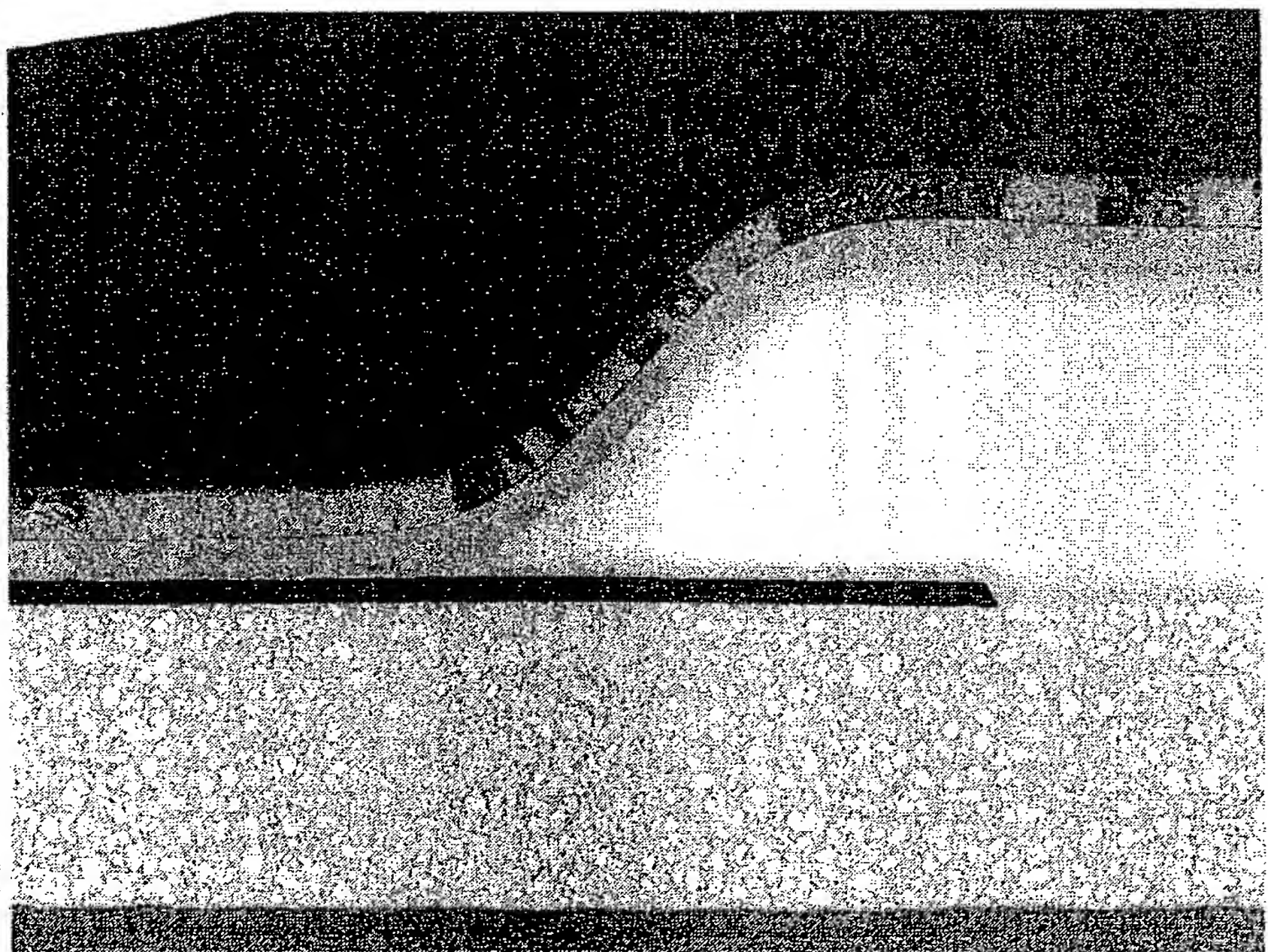


Fig. 3

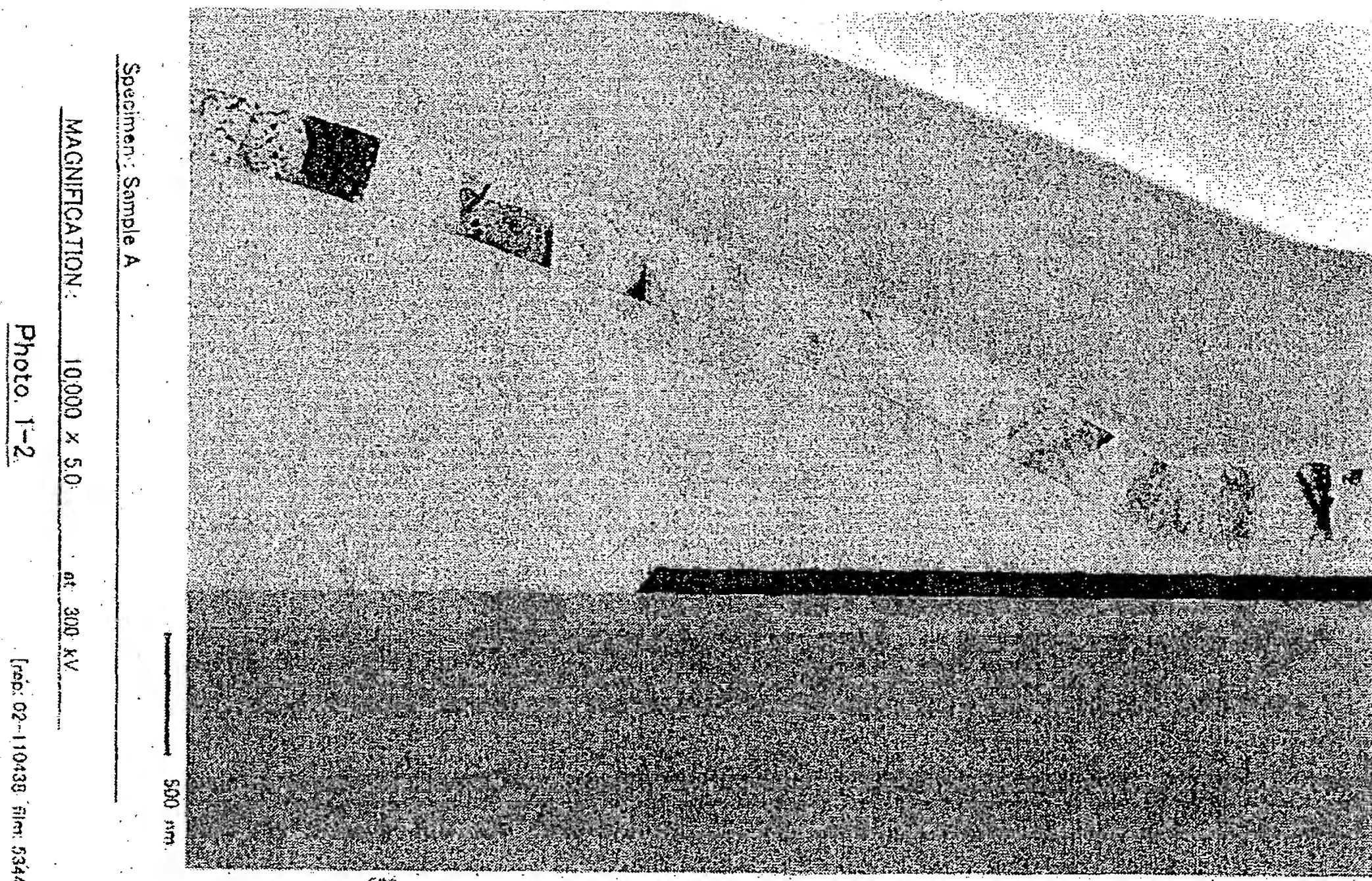


Fig. 4

CHANGE OF AMOUNT OF SHRINK WITH TIME PASSING
UNDER 65°C AND % RH

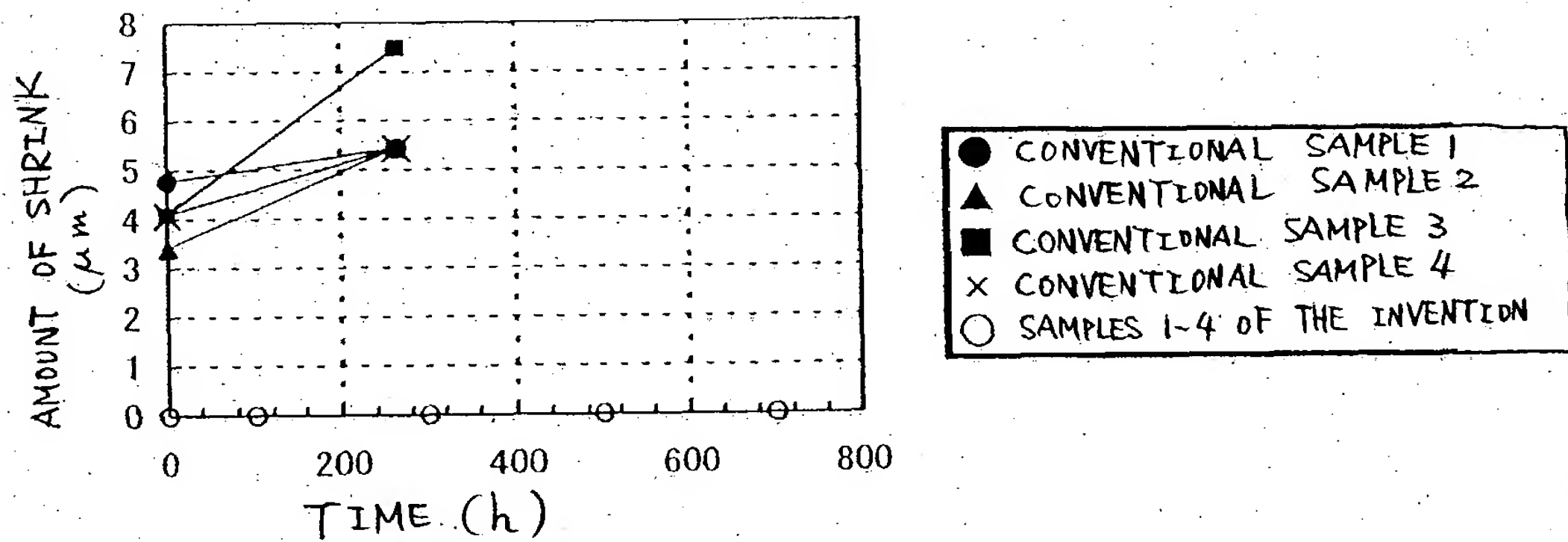


Fig. 5 DIFFERENT CHARACTERISTIC ACCORDING TO WASHING CONDITIONS

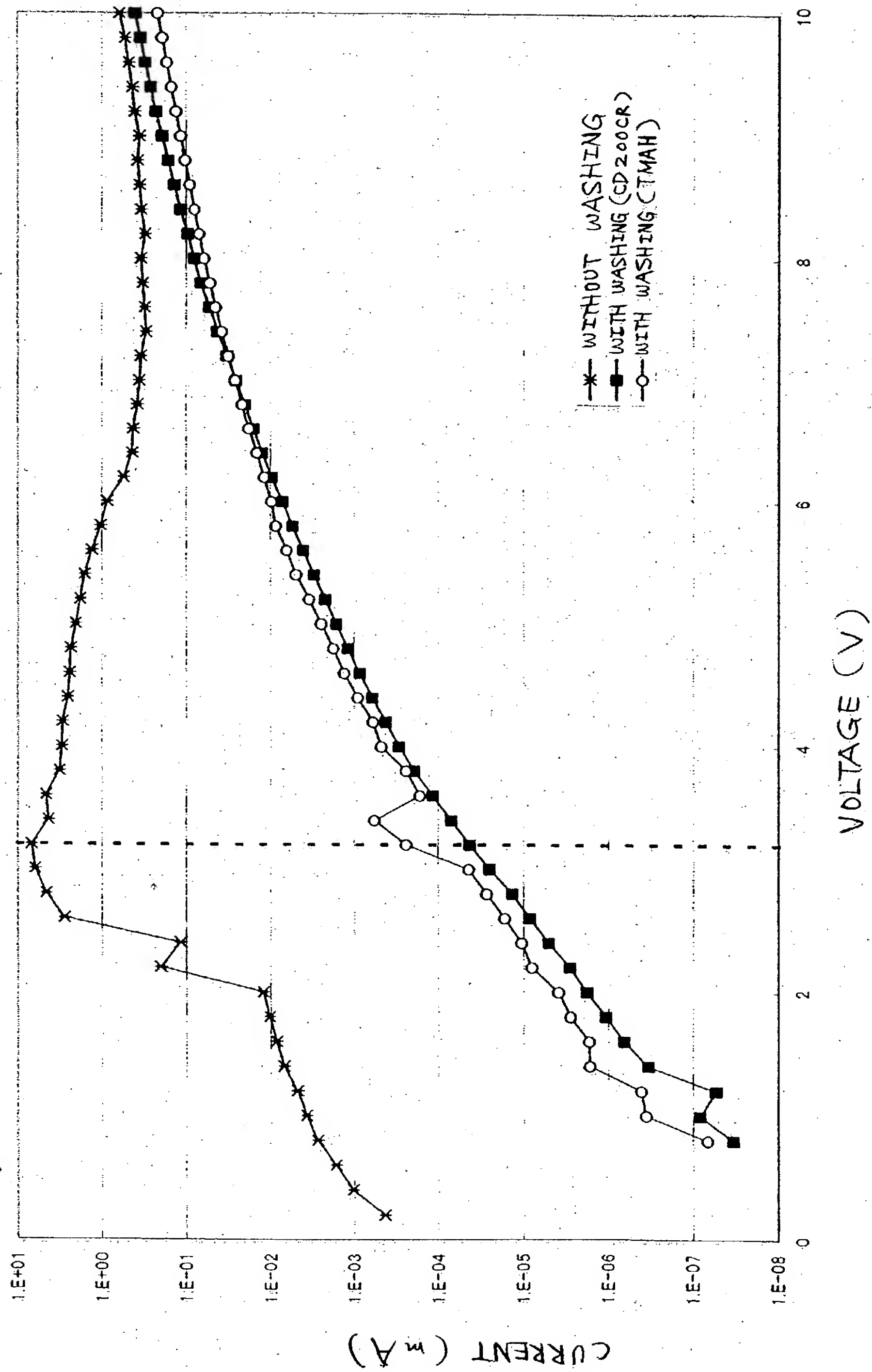


Fig.6A SPONGE WASHING OF SURFACE OF ANODE

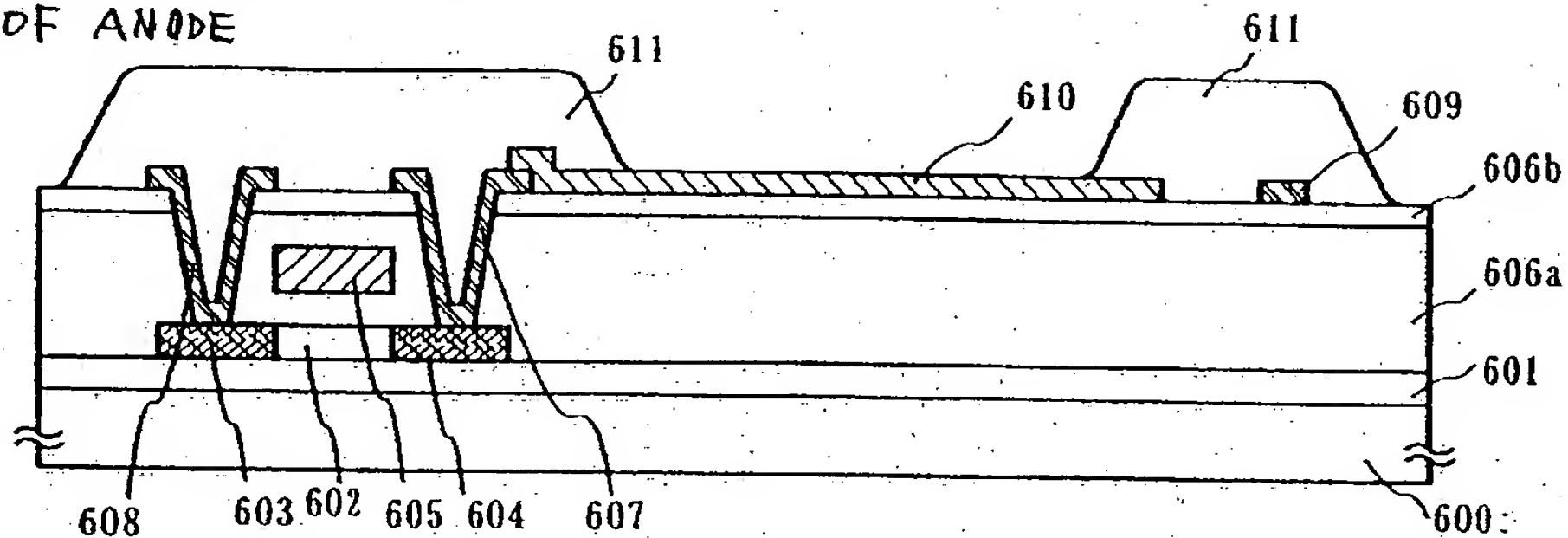


Fig.6B FORMATION OF FIRST LAYER CONTAINING ORGANIC COMPOUND (COATING METHOD)

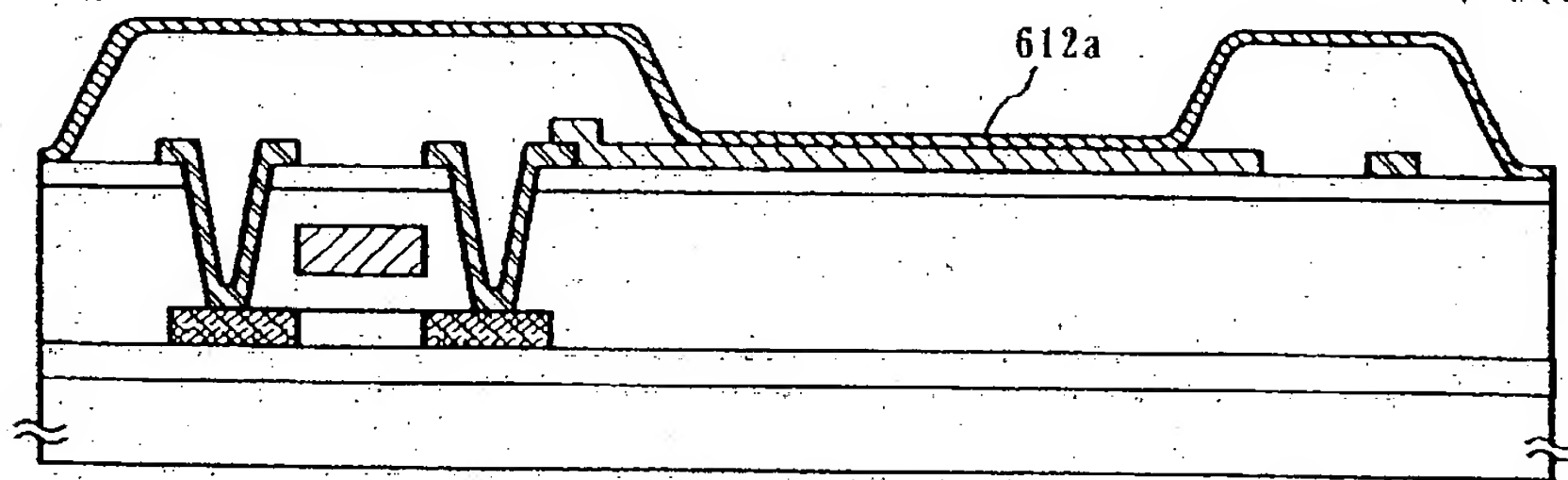


Fig.6C VACUUM HEATING IMMEDIATELY BEFORE SECOND LAYER CONTAINING ORGANIC COMPOUND IS FORMED

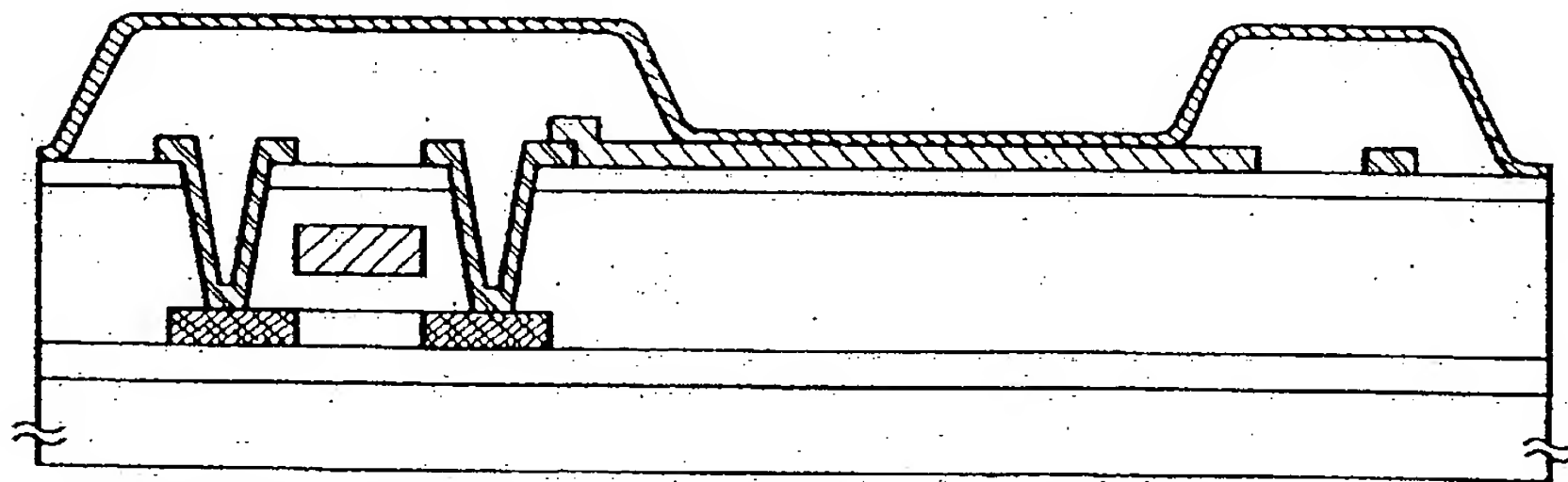


Fig.6D FORMATION OF SECOND LAYER CONTAINING ORGANIC COMPOUND, AND CATHODE (VAPOR DEPOSITION METHOD)

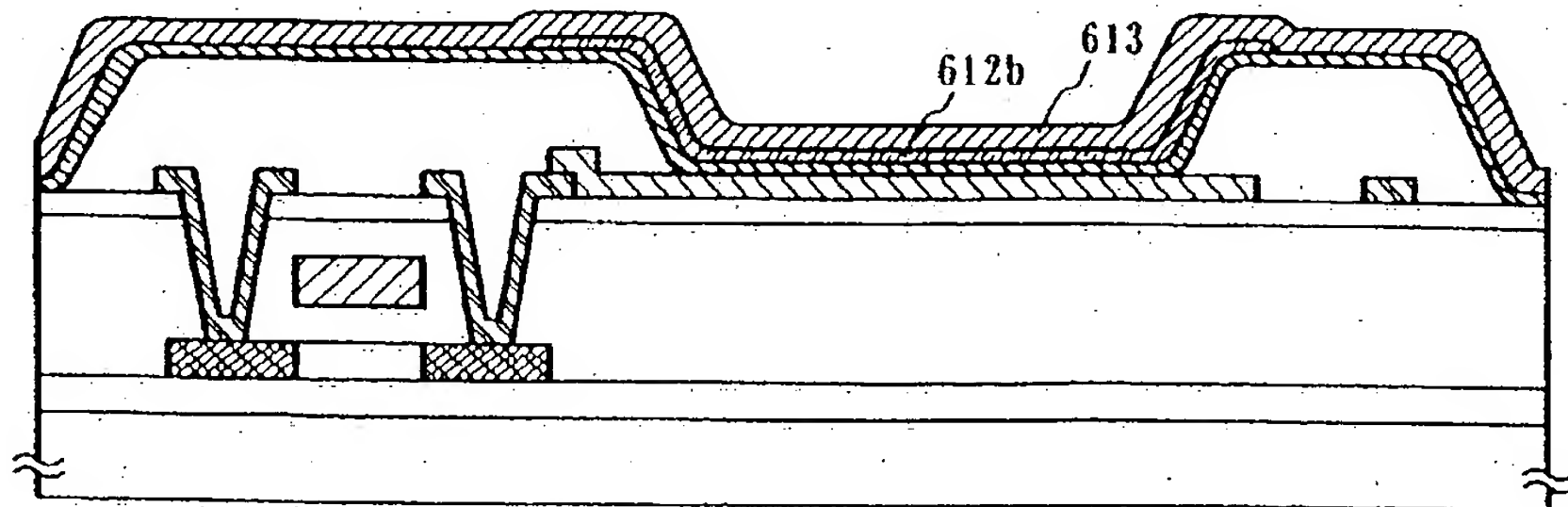
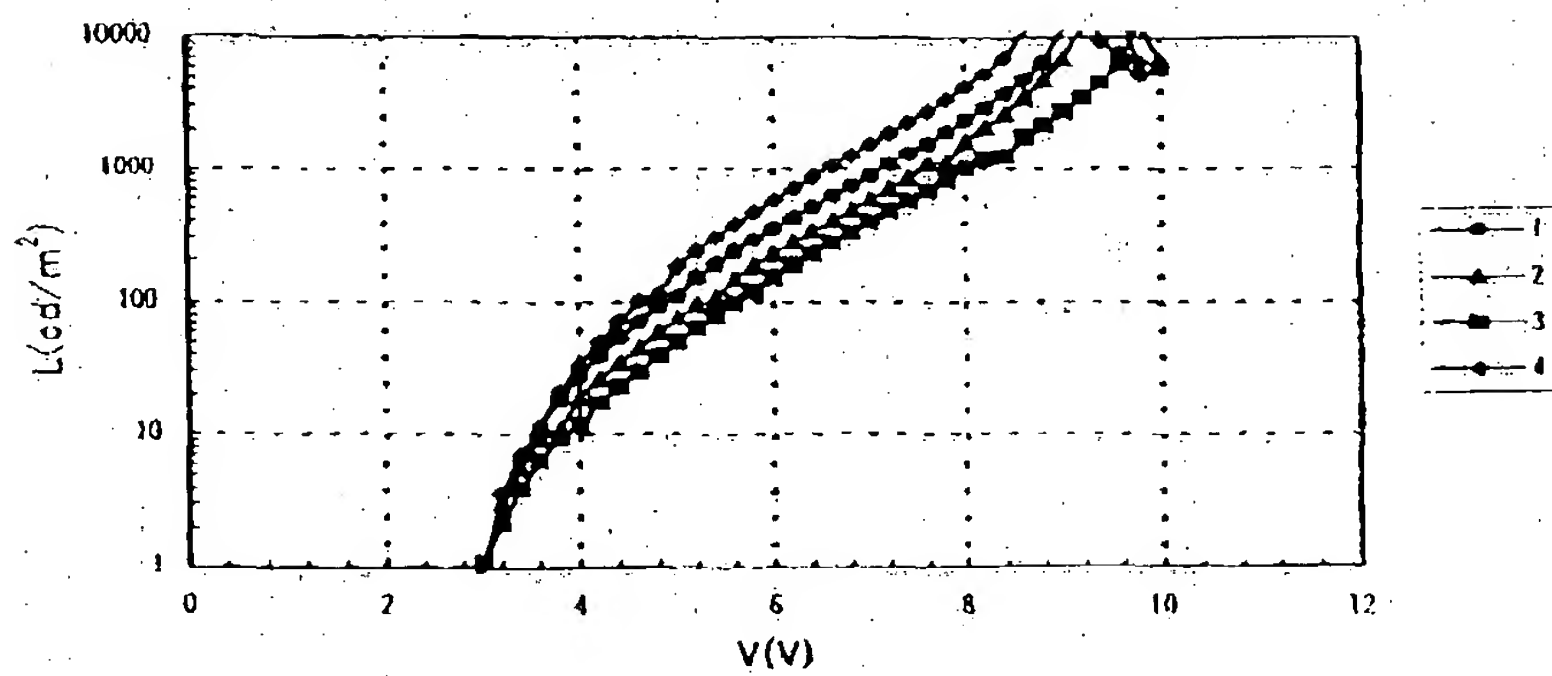
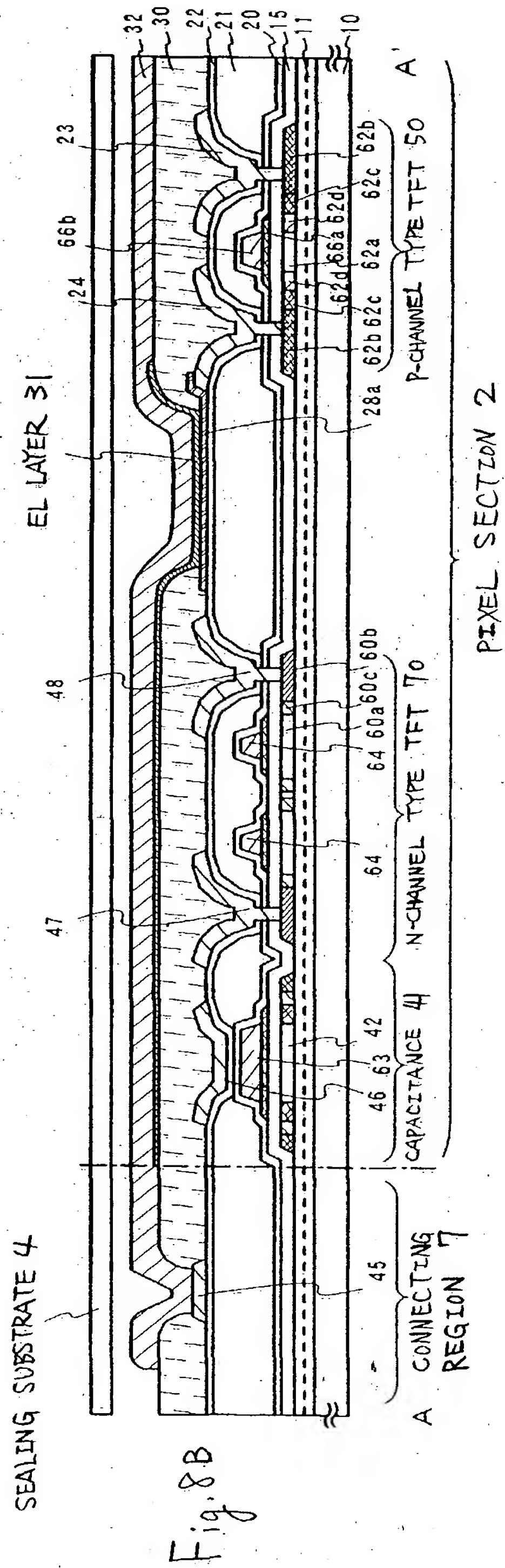
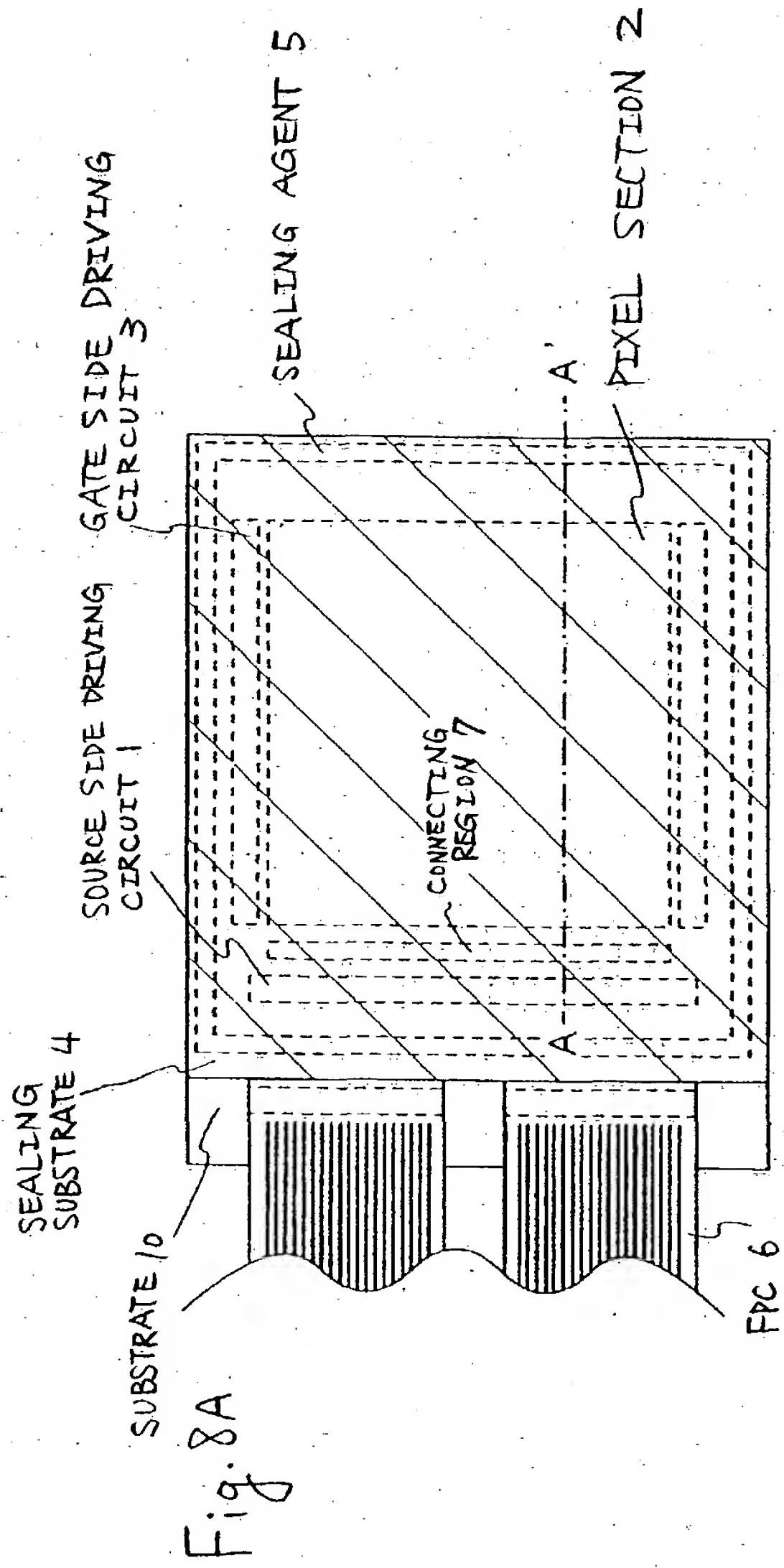


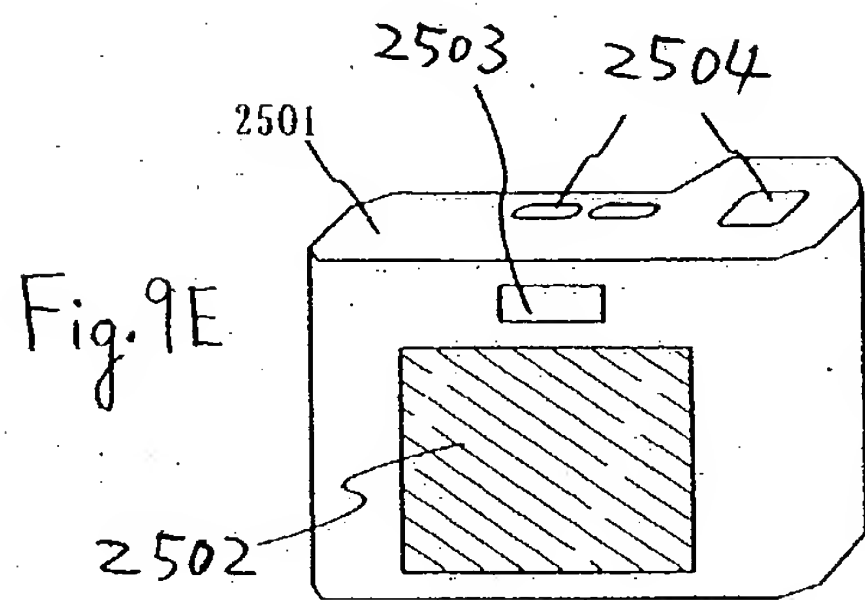
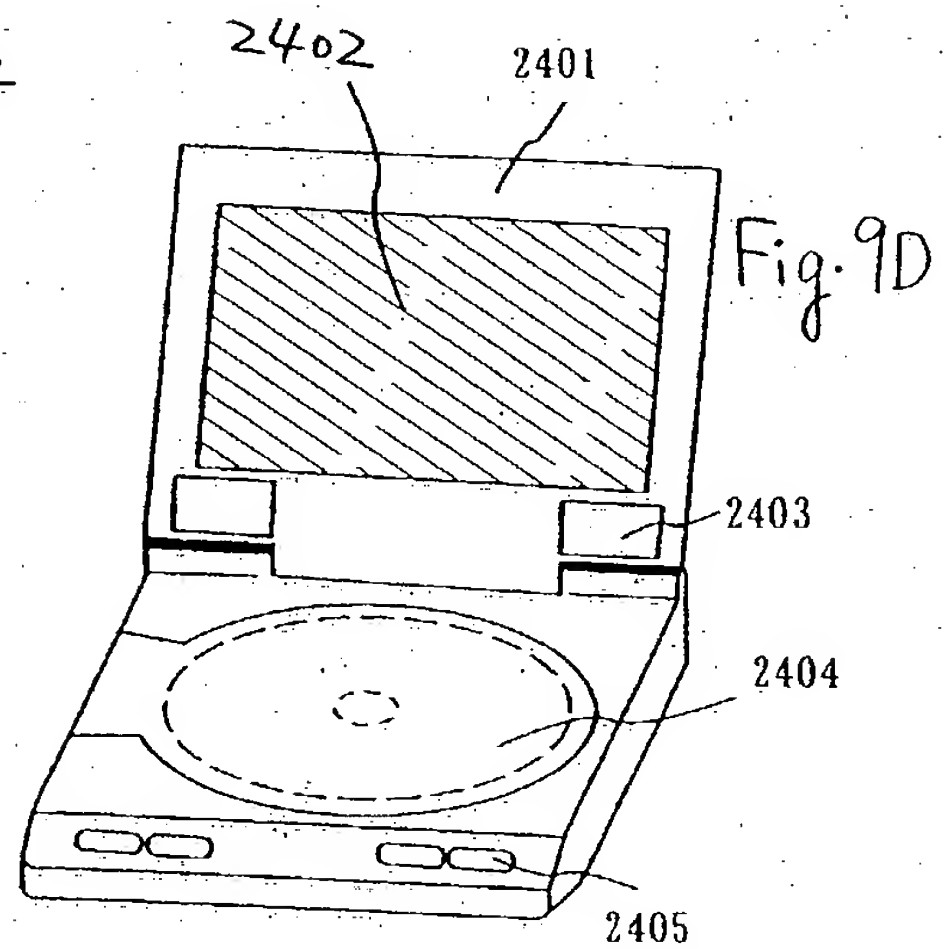
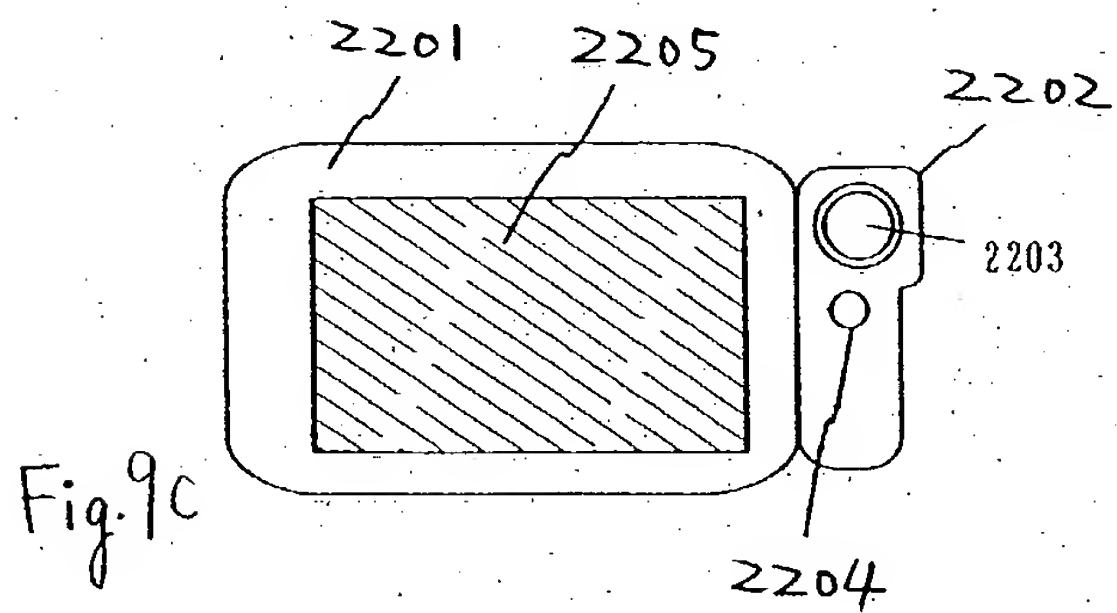
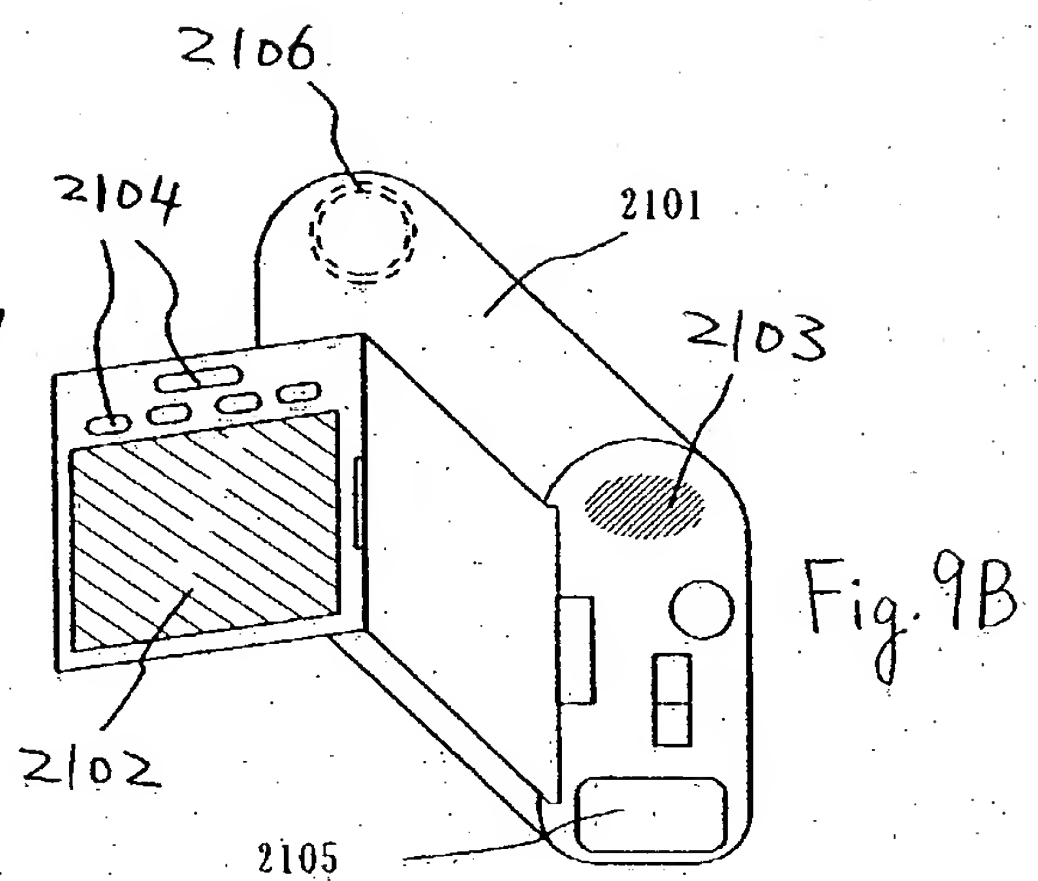
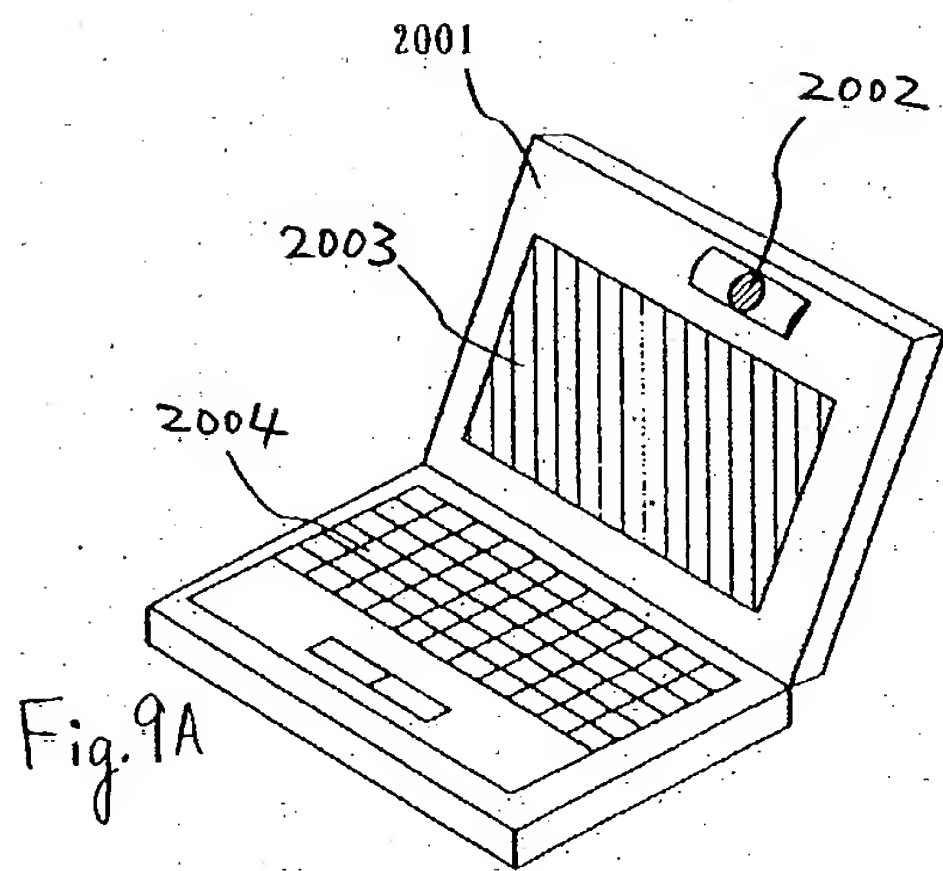
Fig. 7

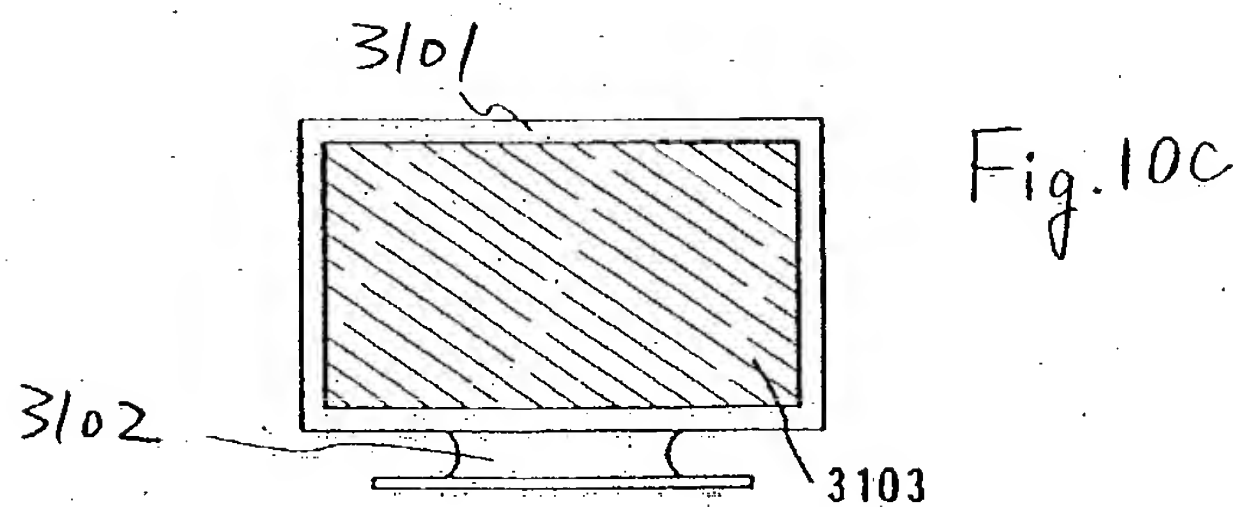
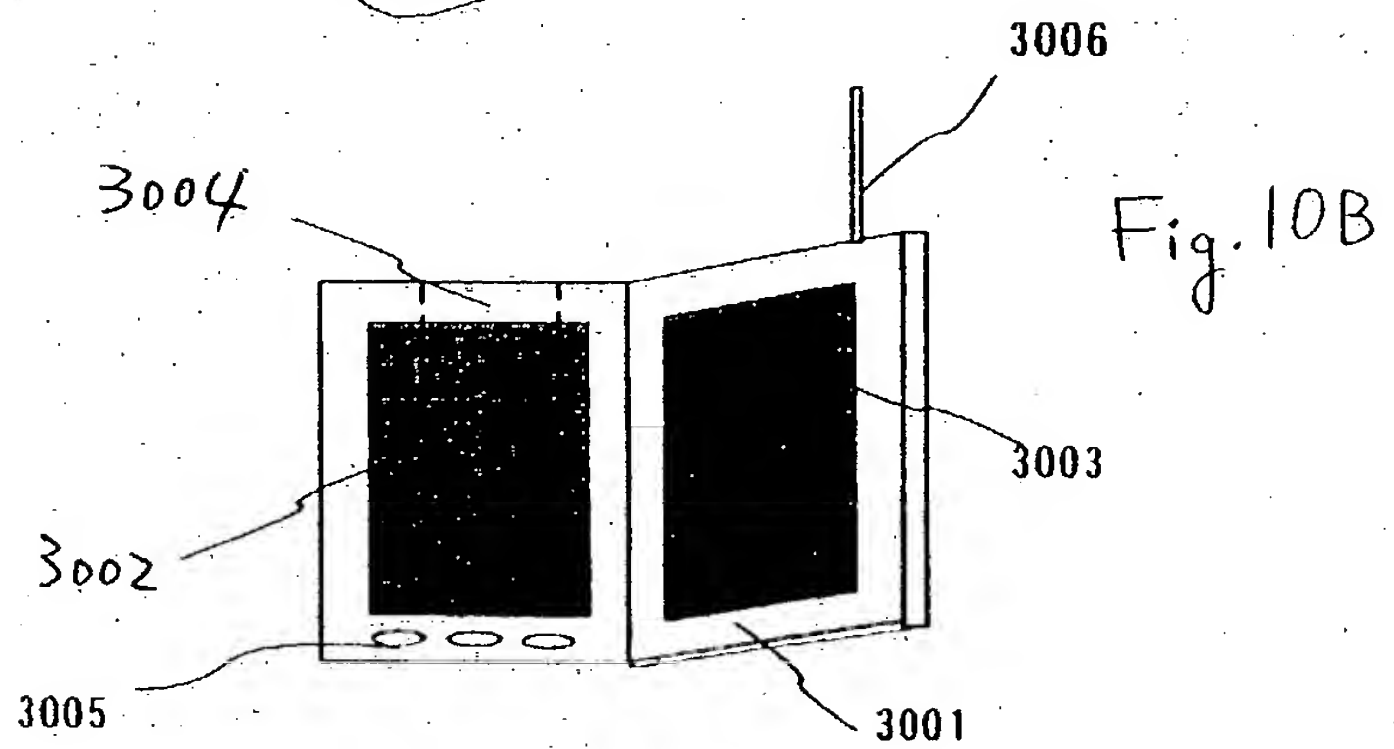
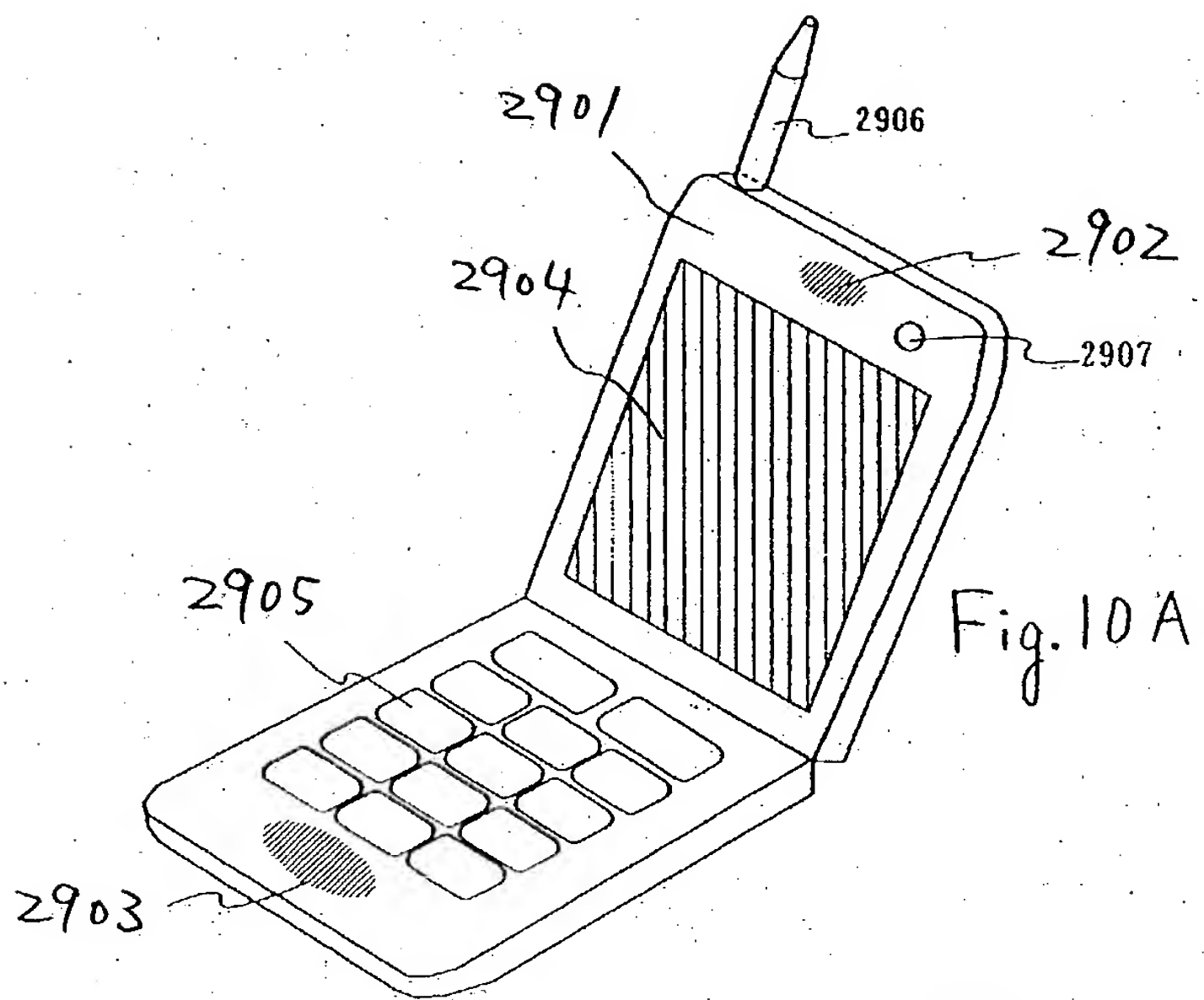
Luminance vs. Voltage



| | VACUUM BAKING CONDITION | | |
|-----------|-------------------------|--------------|--------------|
| | TEMPERATURE | HEATING TIME | COOLING TIME |
| ELEMENT 1 | 170°C | 4.5 hours | 30 minutes |
| ELEMENT 2 | 250°C | 30 minutes | 30 minutes |
| ELEMENT 3 | 270°C | 30 minutes | 30 minutes |
| ELEMENT 4 | 170°C | 30 minutes | 30 minutes |







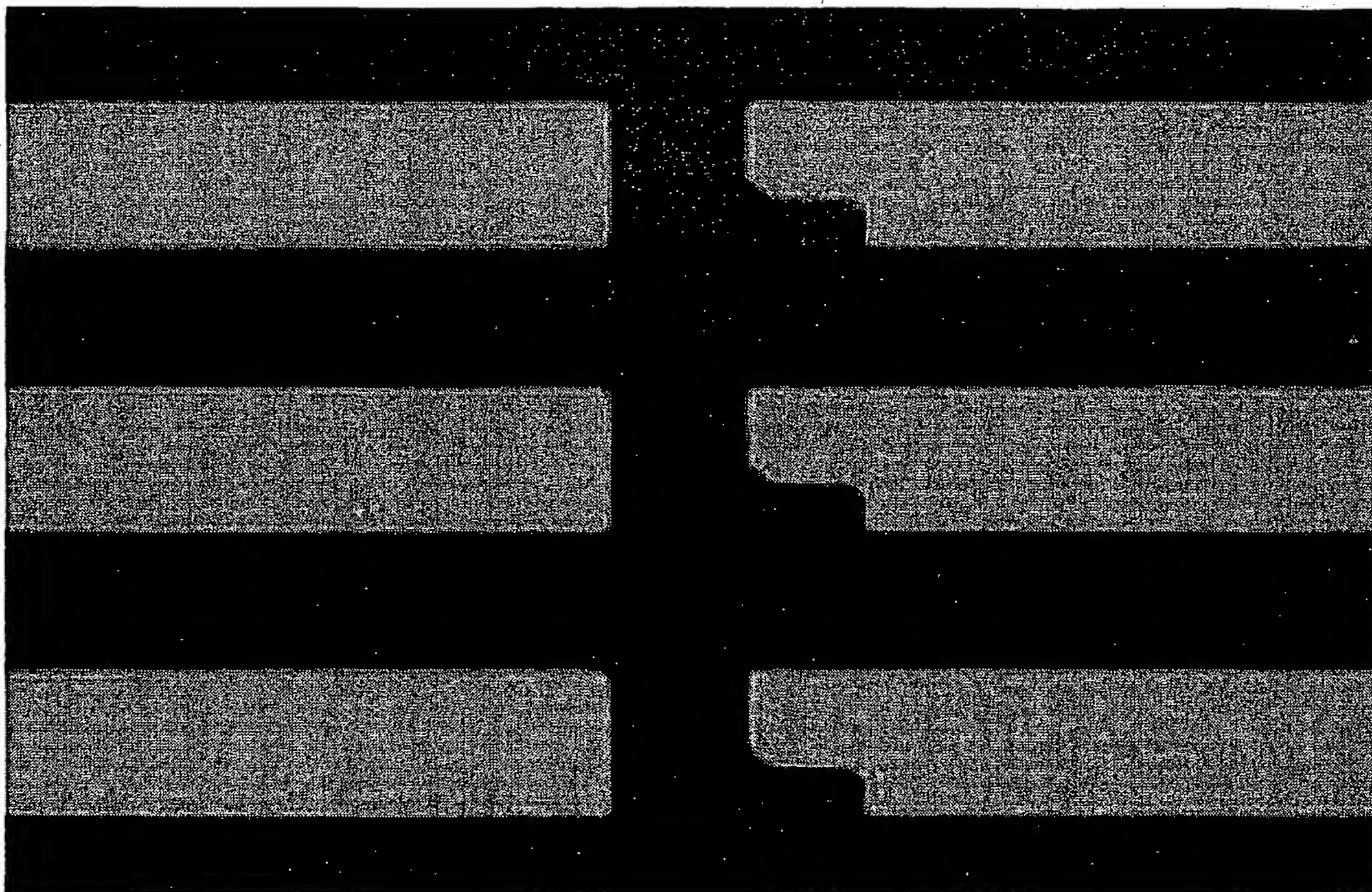


Fig. 11A

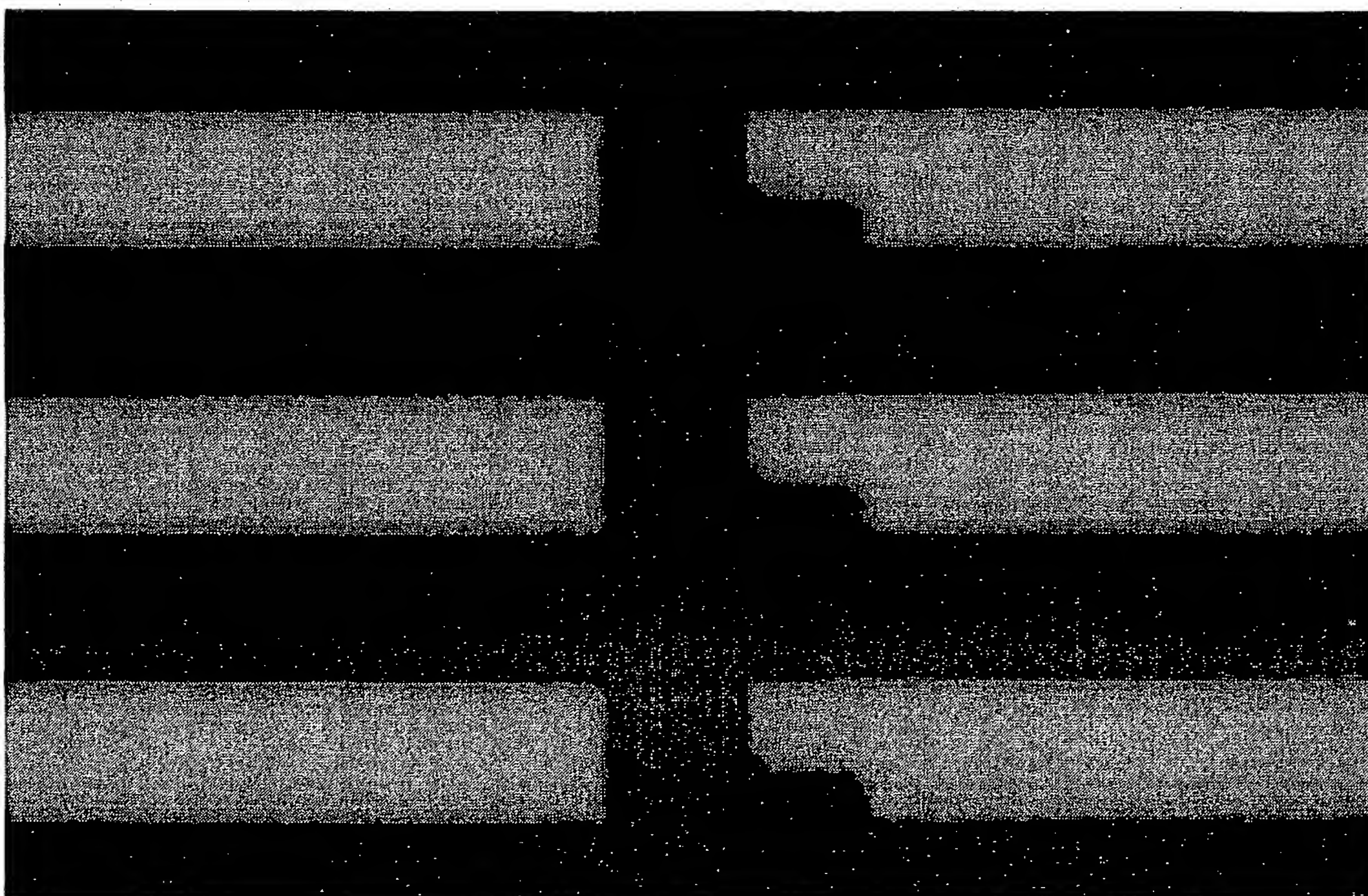


Fig. 11B

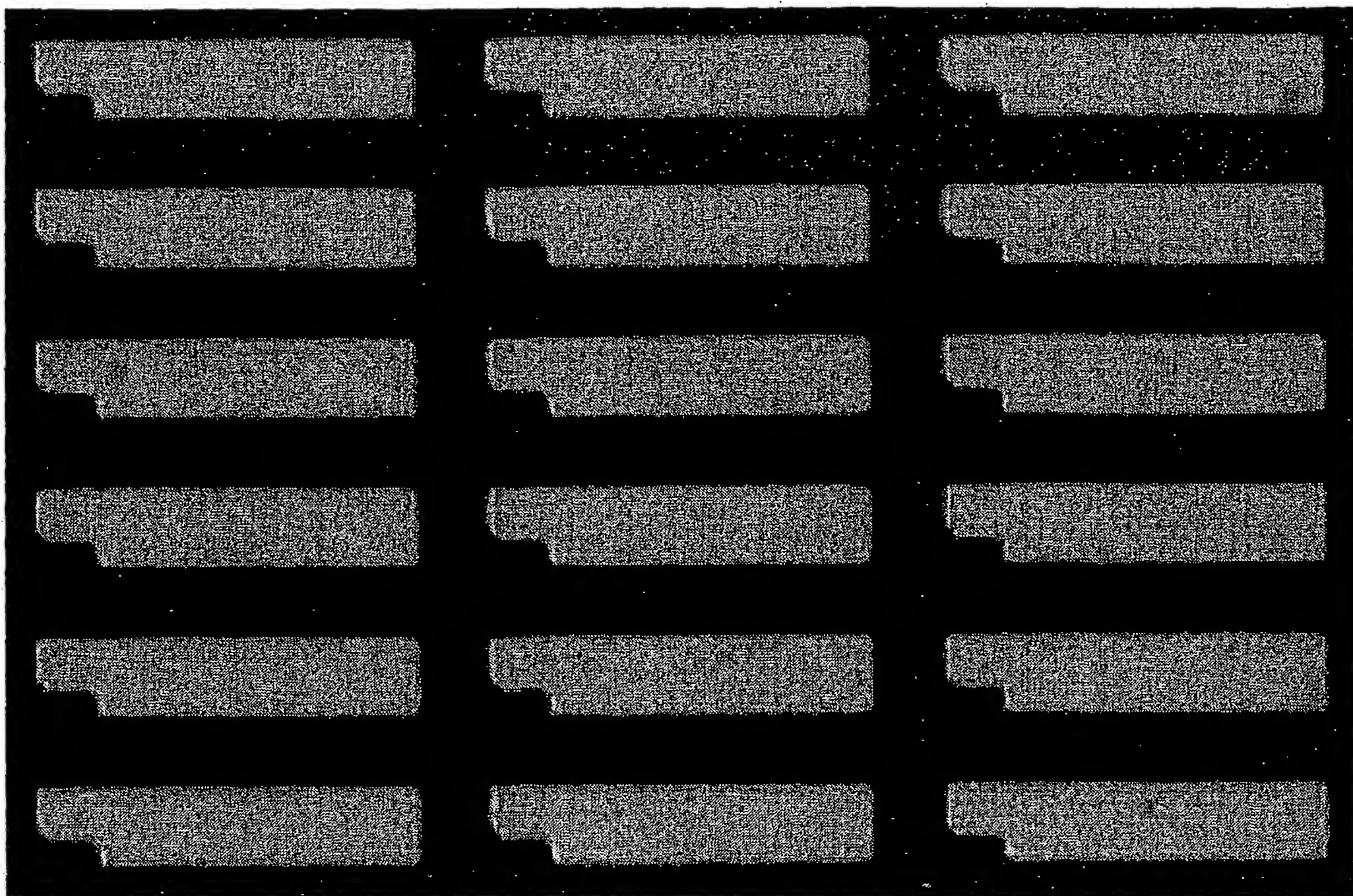


Fig. 12A

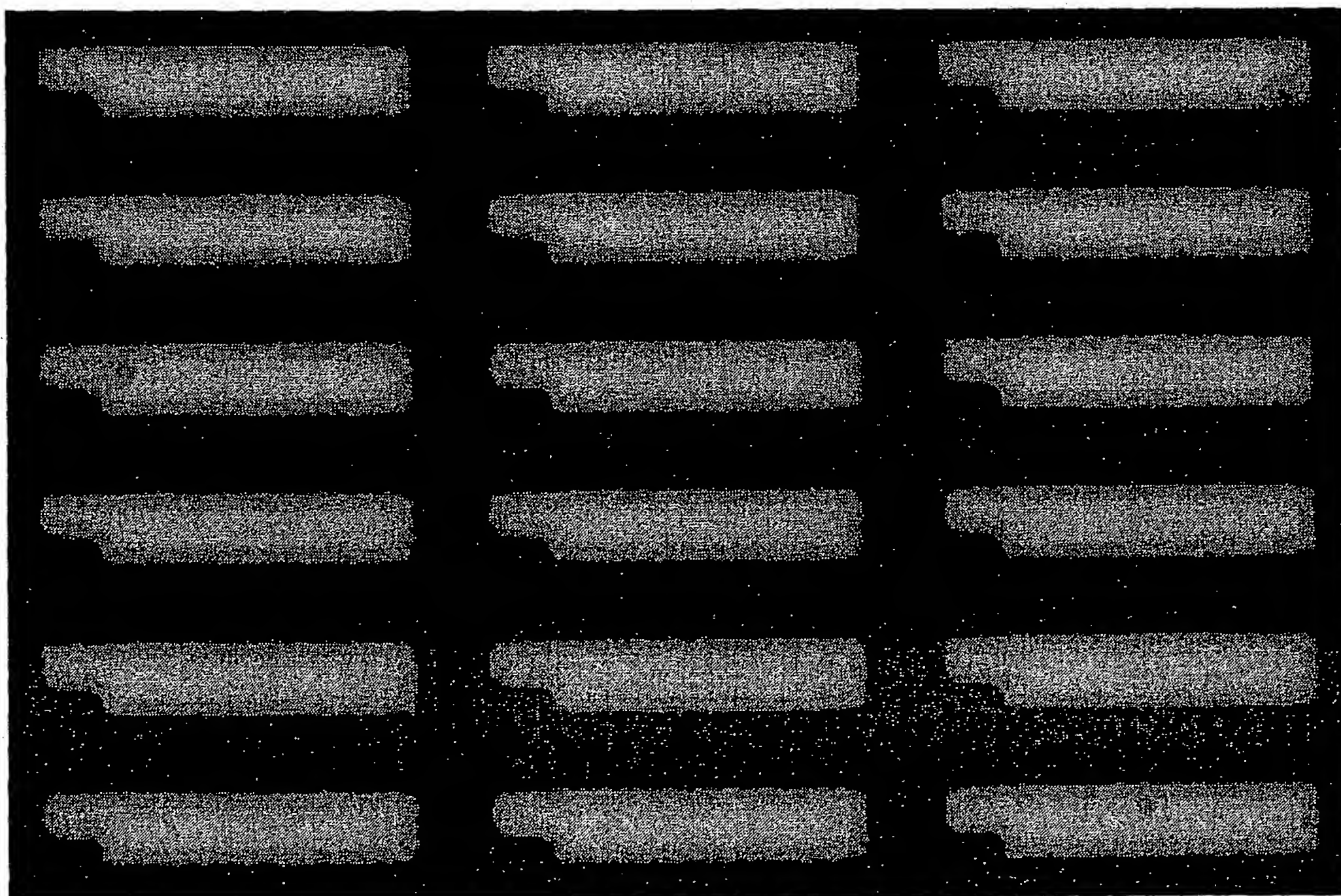


Fig. 12B

BEST AVAILABLE COPY

BEST AVAILABLE COPY

Fig. 13

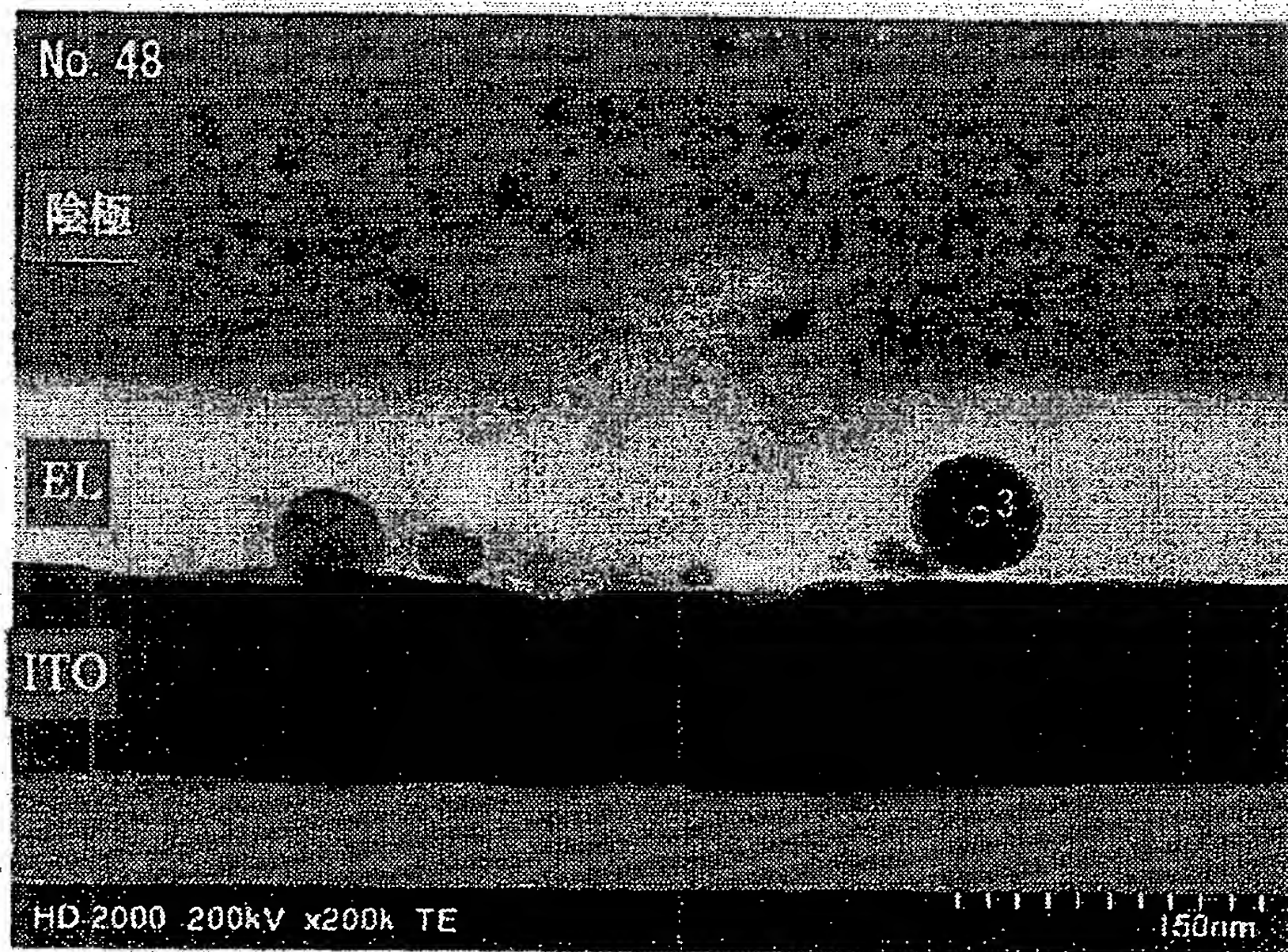
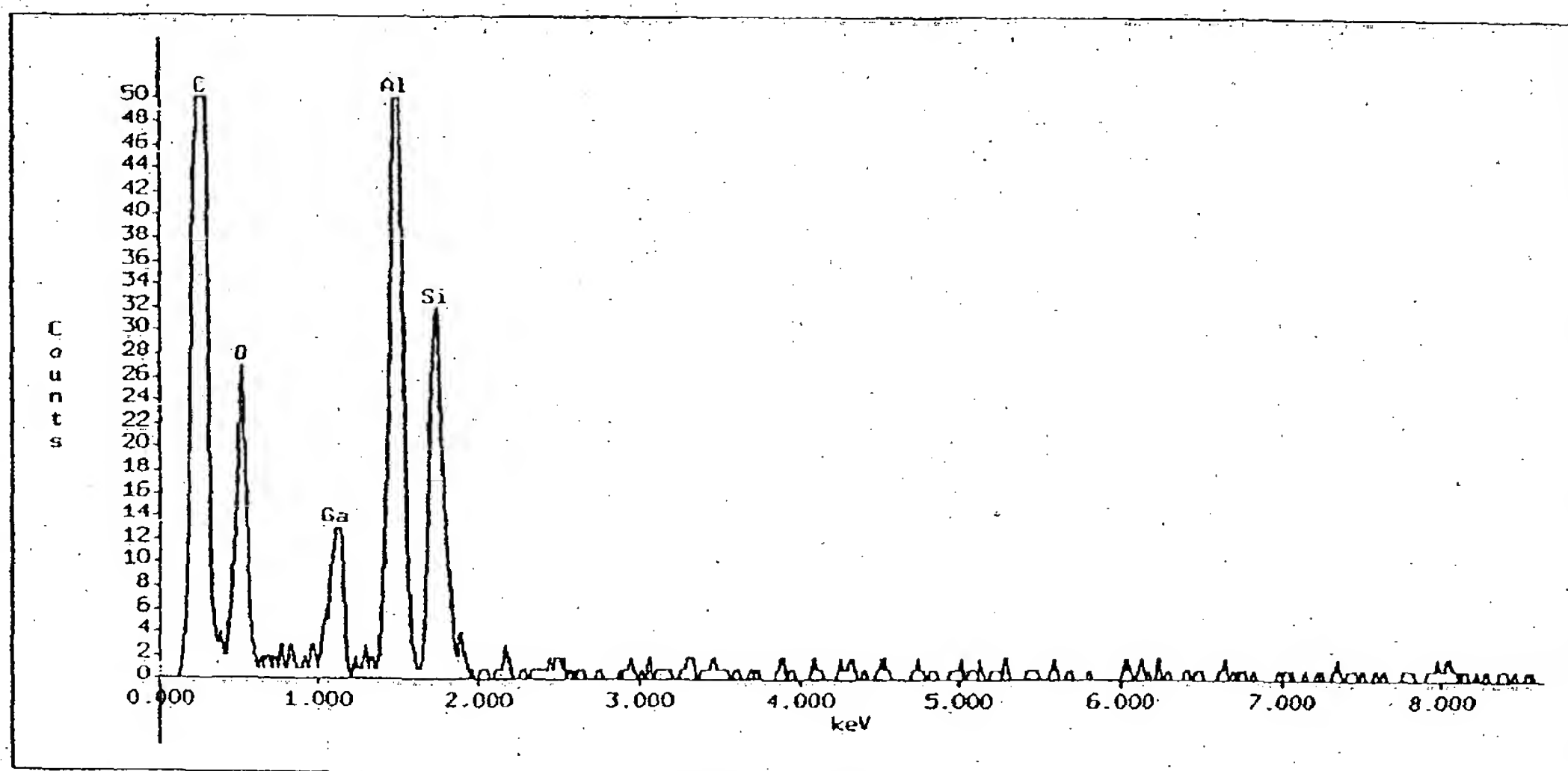


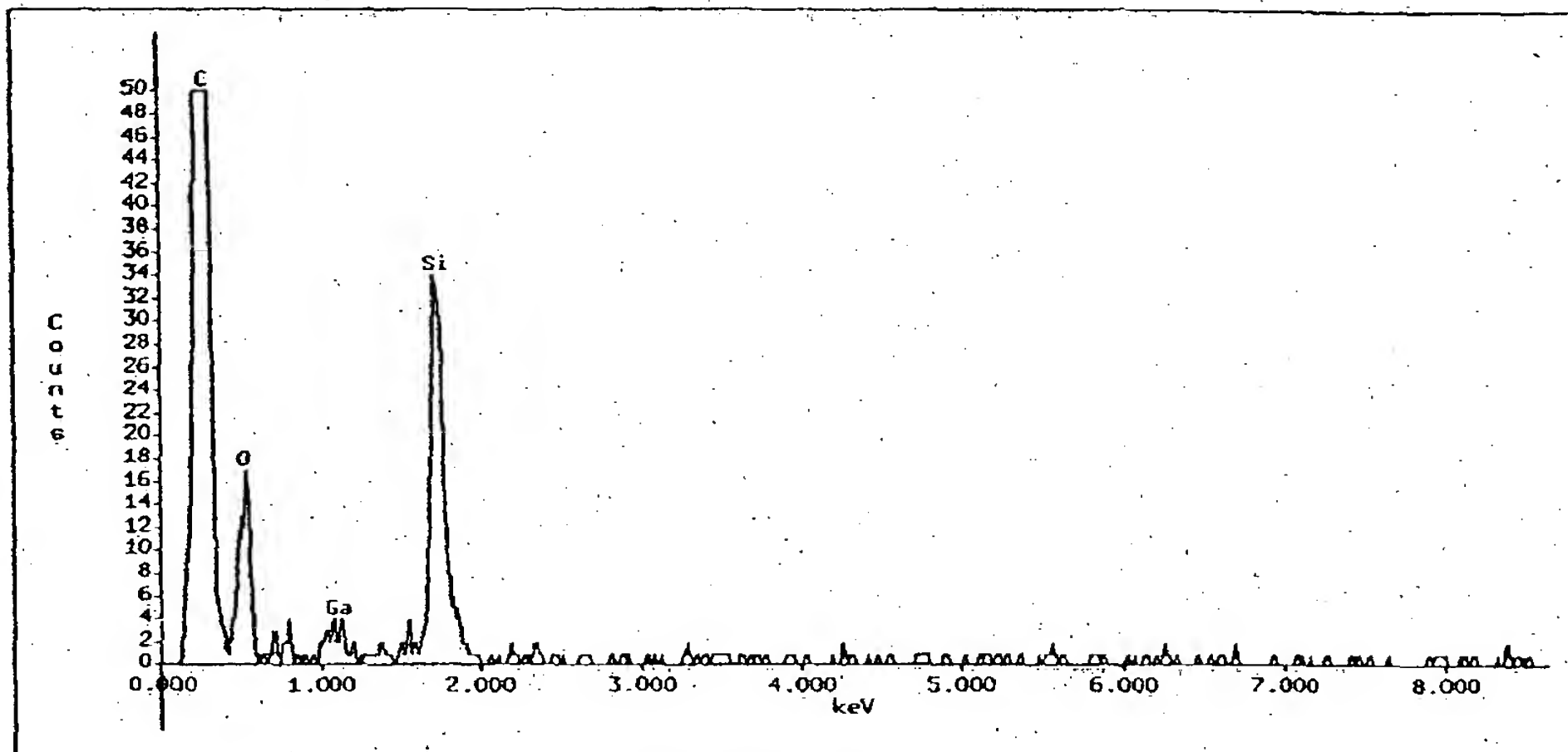
Fig. 14



No.48 point 1

Accelerating Voltage: 200 kV
Live Time: 30 seconds

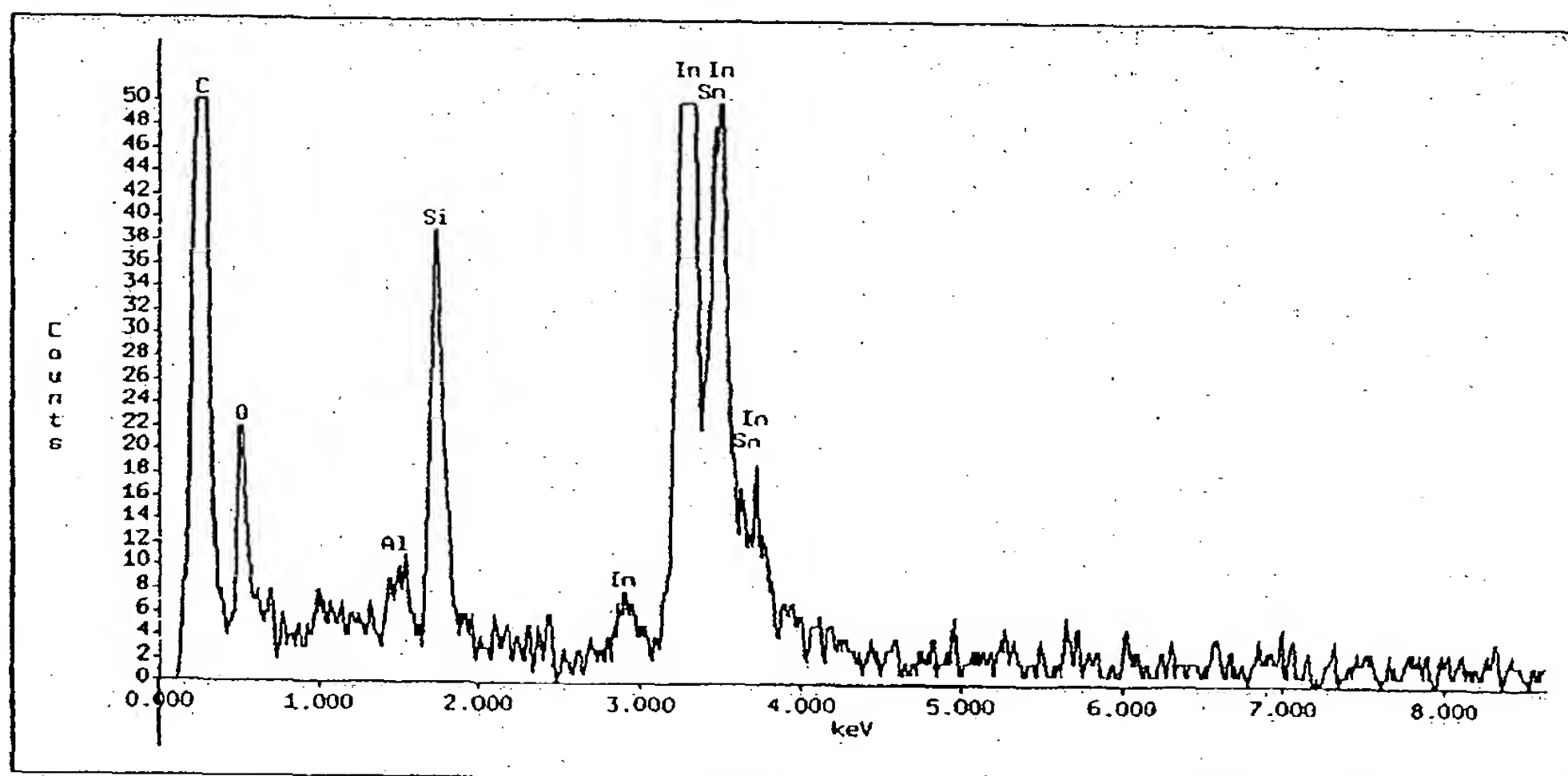
Fig. 15



No.48 point 2

Accelerating Voltage: 200 kV
Live Time: 30 seconds

Fig. 16



No.48 point 3

Accelerating Voltage: 200 kV
Live Time: 30 seconds